

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system Golf GTI G60 CAT 1990 to 1992

Type		PG. 118kW
Capacity (cm ³) / number of cylinders		1781 / 4
Compression ratio / pressure	bar	8.0 / ≥6.0
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	85
Radiator cap pressure	bar	1.3 to 1.5

Fuel system Golf GTI G60 CAT 1990 to 1992

Idle speed - manual [auto]	rpm	800±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	0.7±0.4
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Volkswagen
Type / ref		Digifant + G60 supercharger
Main jet / needle		—
Injection pressure	bar	—
Pump pressure	bar	2.0
Octane rating	RON	98[U] ¹

Ignition system Golf GTI G60 CAT 1990 to 1992

Type		Digifant
Ignition coil		Bosch
Primary resistance	ohms	0.52 to 0.76
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Bosch
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	6±1 BTDC @ 2000 to 2500 ²
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Bosch/Champion
Type		W6DPO / N7YCC
Electrode gap	mm	0.60 to 0.70

Electrical system Golf GTI G60 CAT 1990 to 1992

Battery	V / CC / RC	12 / 220 / 75
Alternator voltage / full load current / engine rpm		—
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear Golf GTI G60 CAT 1990 to 1992

Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing
Tyres		
Saloon	Size	185/55x15: 195/50x15
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.6 / 2.4
- Estate / Van	bar	—
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[0±10'] U/L
Camber		-40'±20' U/L
Castor		+1°35'±30' U/L
King pin inclination		—
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[+20'±10'] U/L
Camber		-1°30'±10' U/L

Torque wrench settings Golf GTI G60 CAT 1990 to 1992

Cylinder head - stage 1	Nm	40
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	30 + 180°
Main bearings	Nm	65 ³
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	265
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	20

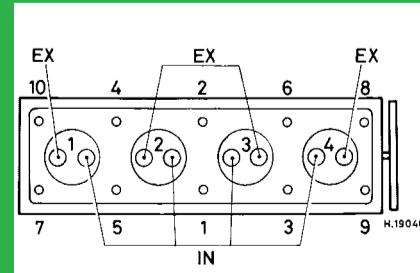
Capacities Golf GTI G60 CAT 1990 to 1992

Engine oil & filter	litres	4.0
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	5.6
Fuel tank	litres	55

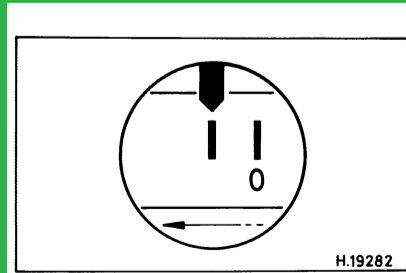
Notes and Illustrations

- ¹95 RON minimum with reduced performance
- ²Coolant temperature sender disconnected
- ³Replace with fully threaded shank bolts: 65 + 90°

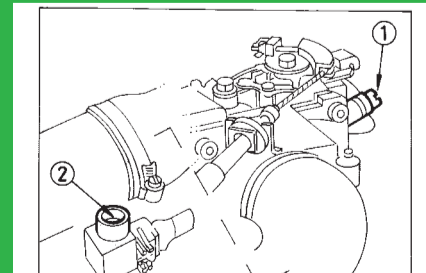
1: Idle speed 2: CO / Mixture



H19046
1781 cm³, 8V



H19282
1781 cm³, 8V



H12875
Digifant, PG